



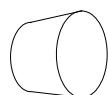
**1853625**

**X-Preston Writing Table**  
**Parts and Hardware List**

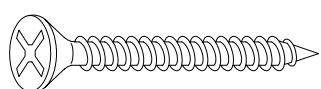
A. Top Assembly	1 pc
B. Legs	4 pcs
C. Stretcher	1 pc
D. Wood Caps	4 pcs
E. Phillips Head Screws	4 pcs
F. Allen Head Bolts	8 pcs
G. Lock Washers	8 pcs
H. Flat Washers	8 pcs
I. Allen Head Wrench	1 pc
J. Phillips Head Screwdriver	1 pc

- \* Please make sure that you have all the parts and hardware indicated above before you begin assembly of this item.
- \* Use the hardware illustrations to determine correct piece and size.
- \* This item should be assembled on a soft surface to prevent scratching the finish during assembly.
- \* This item may require periodic tightening.

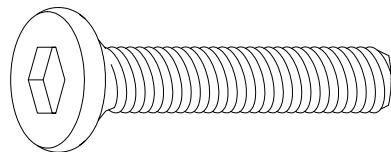
**Hardware Illustrations**



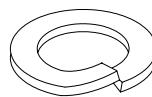
D. Wood Cap



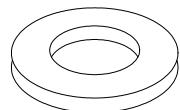
E. Phillips Head Screw



F. Allen Head Bolt



G. Lock Washer



H. Flat Washer

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## X-Preston Writing Table

### Attach Stretcher to Legs

#### Parts required

B.	Legs	2 pcs	E.	Phillips Head Screws	2 pcs
C.	Stretcher	1 pc	J.	Phillips Head Screwdriver	1 pc
D.	Wood Caps	2 pcs			

1. **Attach Stretcher (C)** Insert the tenons in the short branches of the Stretcher (C) into the openings in the Legs (B). Secure with Phillips Head Screws (E) using Phillips Head Screwdriver (J). Cover the screw holes in the Legs (B) using Wood Caps (D). See Illustration #1.

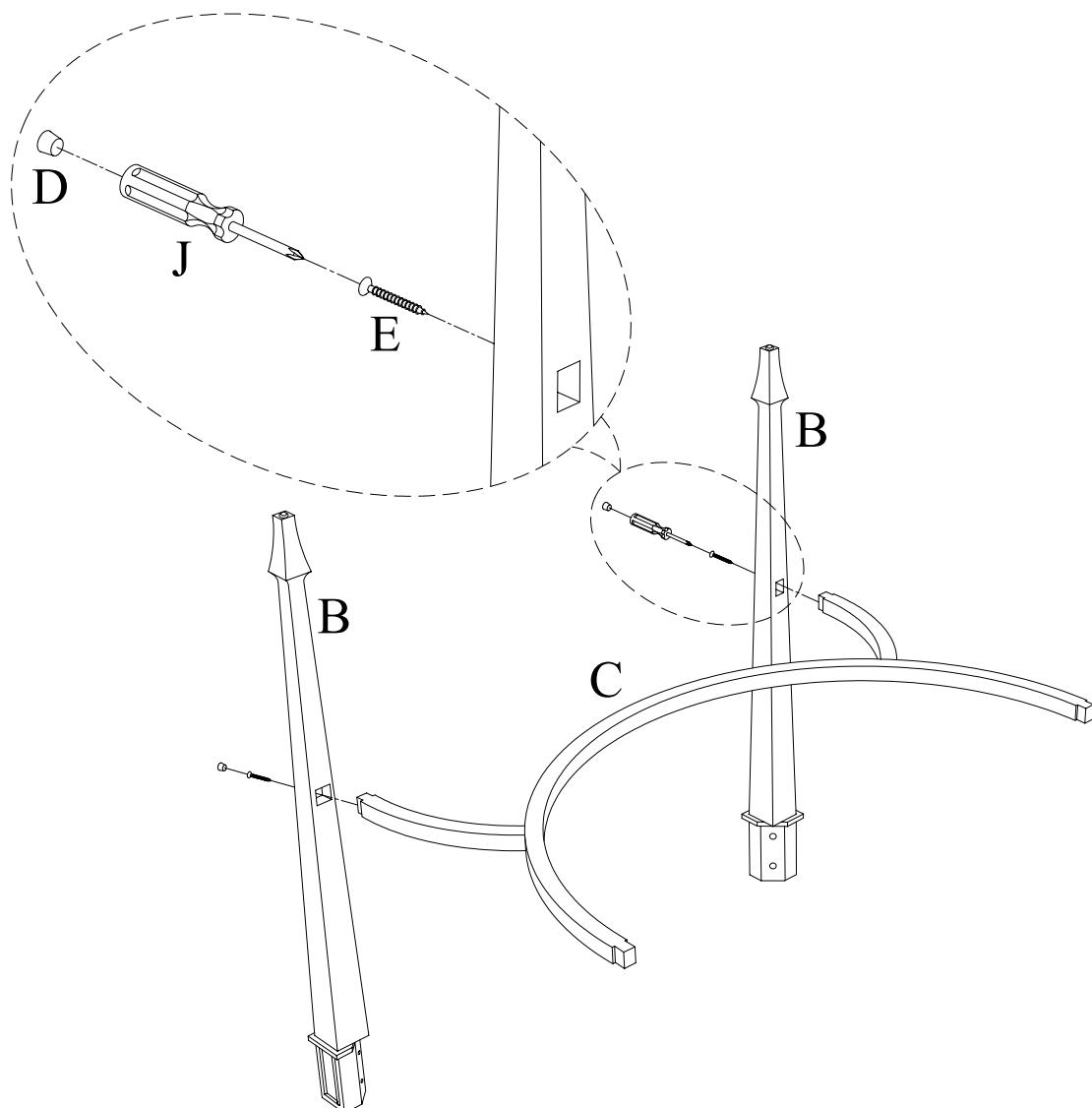


Illustration #1

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## X-Preston Writing Table

### Attach Legs to Top Assembly

#### Parts required

A.	Top Assembly	1 pc	F.	Allen Head Bolts	8 pcs
B.	Legs	2 pcs	G.	Lock Washers	8 pcs
C.	Stretcher	1 pc	H.	Flat Washers	8 pcs
D.	Wood Caps	2 pcs	I.	Allen Head Wrench	1 pc
E.	Phillips Head Screws	2 pcs	J.	Phillips Head Screwdriver	1 pc

2. **Attach Legs (B)** Lay the Top Assembly (A) on a soft surface. Remove the white plastic drawer stoppers from the bottom of two large drawers and remove the drawers from Top Assembly (A). Align the pre-drilled holes in the two Legs (B) attached to the Stretcher (C) with the pre-threaded holes in the back corner blocks of Top Assembly (A). Secure with Allen Head Bolts (F), Lock Washers (G) and Flat Washers (H) using Allen Head Wrench (I). Cover the screw holes in the Legs (B) using Wood Caps (D). See Illustration #2.
3. **Repeat steps 1 and 2 to attach the long branches of the Stretcher (C) and the remaining two Legs (B).**
4. Put the item upright and replace the two drawers. See Illustration #3.

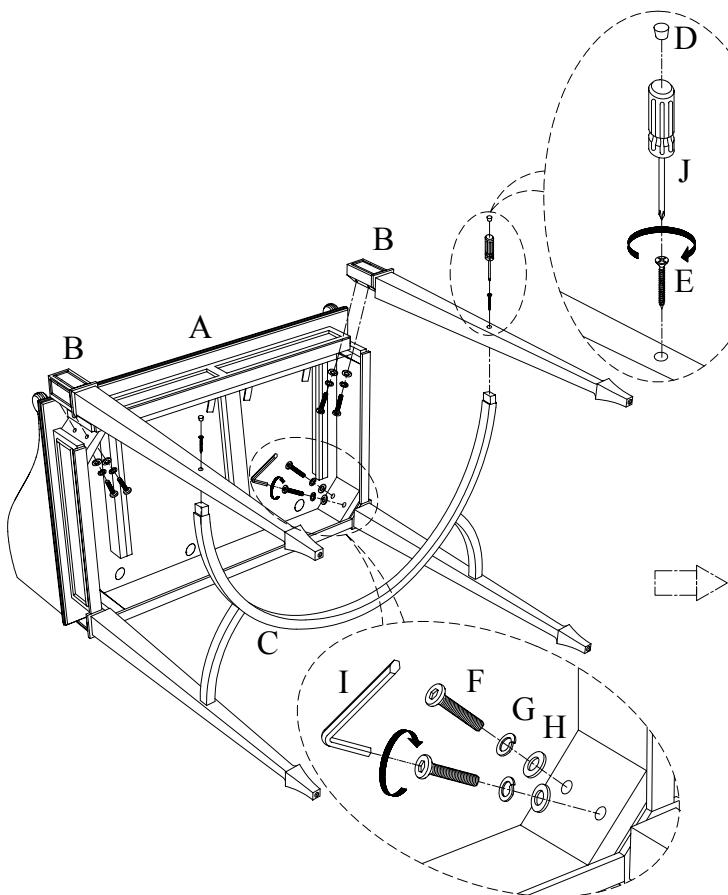


Illustration #2



Illustration #3